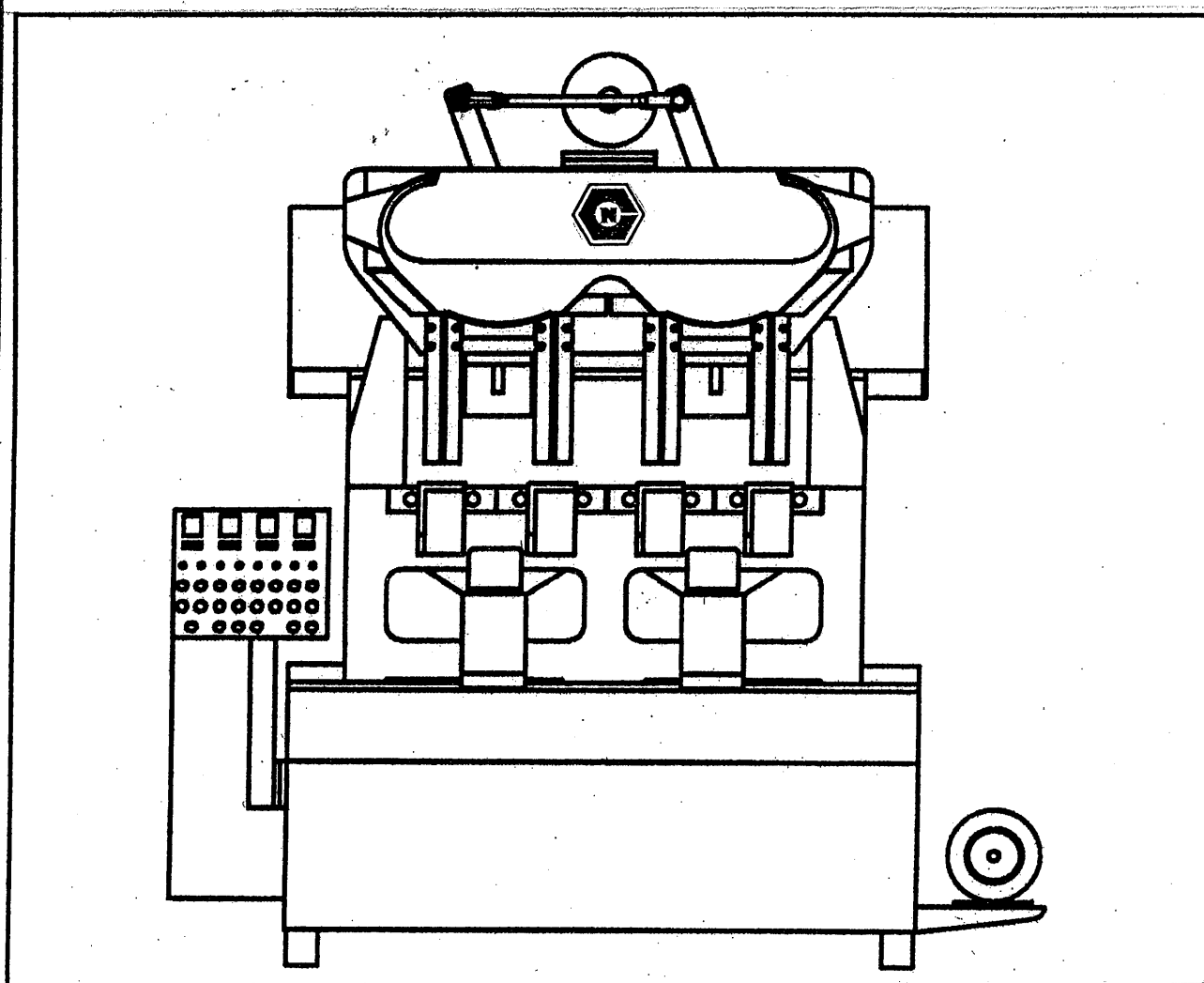


Operation Manual For Flange Nut Tapping Machine

Model : FNF11B



CHI NING COMPANY LTD.

5TH FLOOR, NO. 81, TEL: 886-6-2898013
CHUNG HSUEH ROAD, FAX: 886-6-2896519/2896520
TAINAN, TAIWAN, E-MAIL: ~~chining@ms17-hinet.net~~ *sales@chining.tw*
R.O.C.

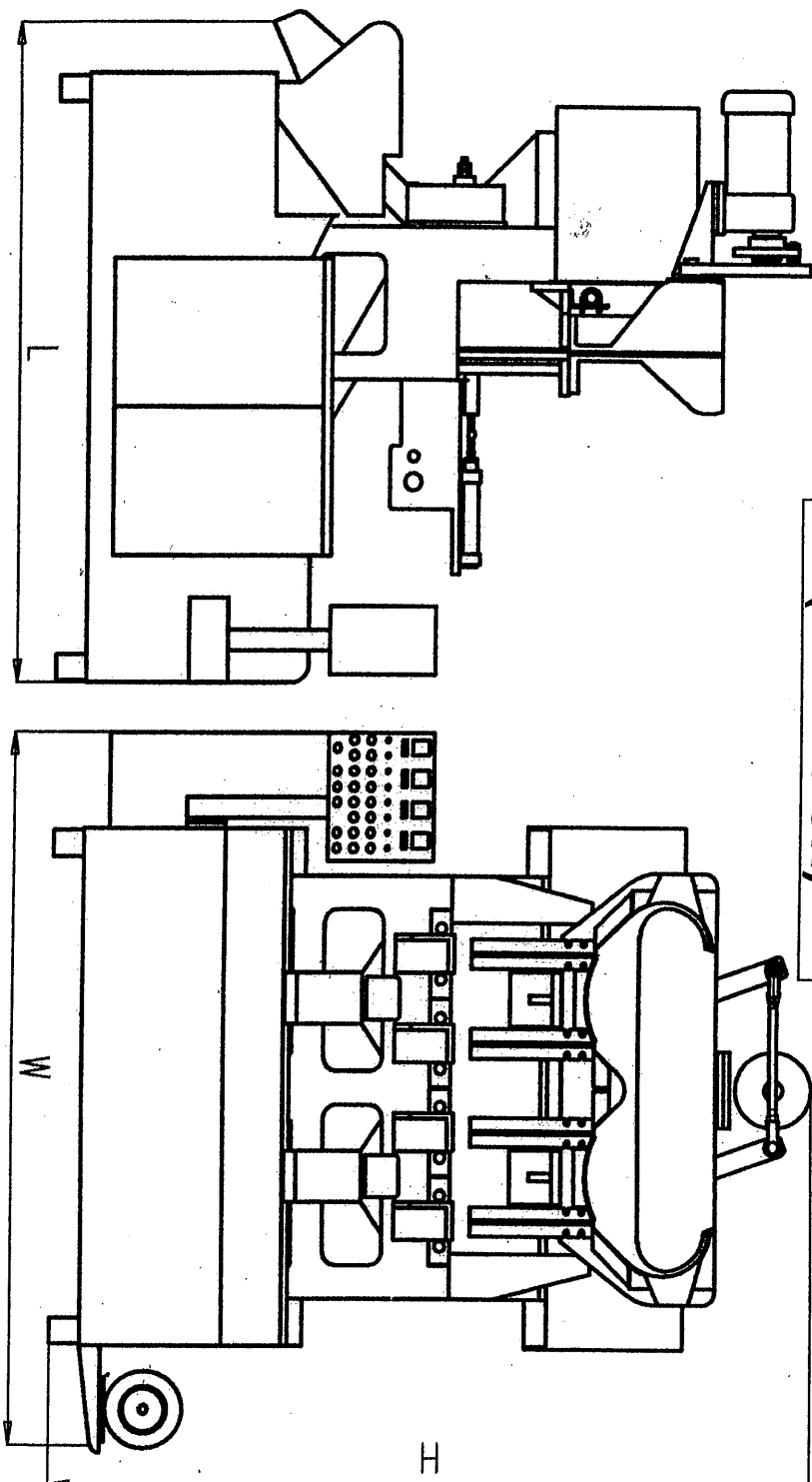
MAILING ADD: P.O. BOX 20-130 TAINAN, TAIWAN, R.O.C.

FNF 11B	材 質 IRON & STEEL	馬達皮帶輪 MOTOR PULLY DIAMETER	主軸皮帶輪 TAPPING SHAFT PULLY	主軸轉速 TAPPING SHAFT SPEED	數量 PCS / MM
M5&3/16	1008	120	100	2040	50
M6&1/4	1008	110	100	1870	45
M5&3/16	304	110	100	1870	37 ⁴
M6&1/4	304	100	100	1700	34

FNF 17B	材 質 IRON & STEEL	馬達皮帶輪 MOTOR PULLY DIAMETER	主軸皮帶輪 TAPPING SHAFT PULLY	主軸轉速 TAPPING SHAFT SPEED	數量 PCS / MM
M8&5/16	1008	115	120	1629	40
M10&3/8	1008	100	120	1416	35
7/16	1008	100	120	1416	35
M8&5/16	304	105	120	1487	30
M10&3/8	304	90	120	1275	26
7/16	304	90	120	1275	26

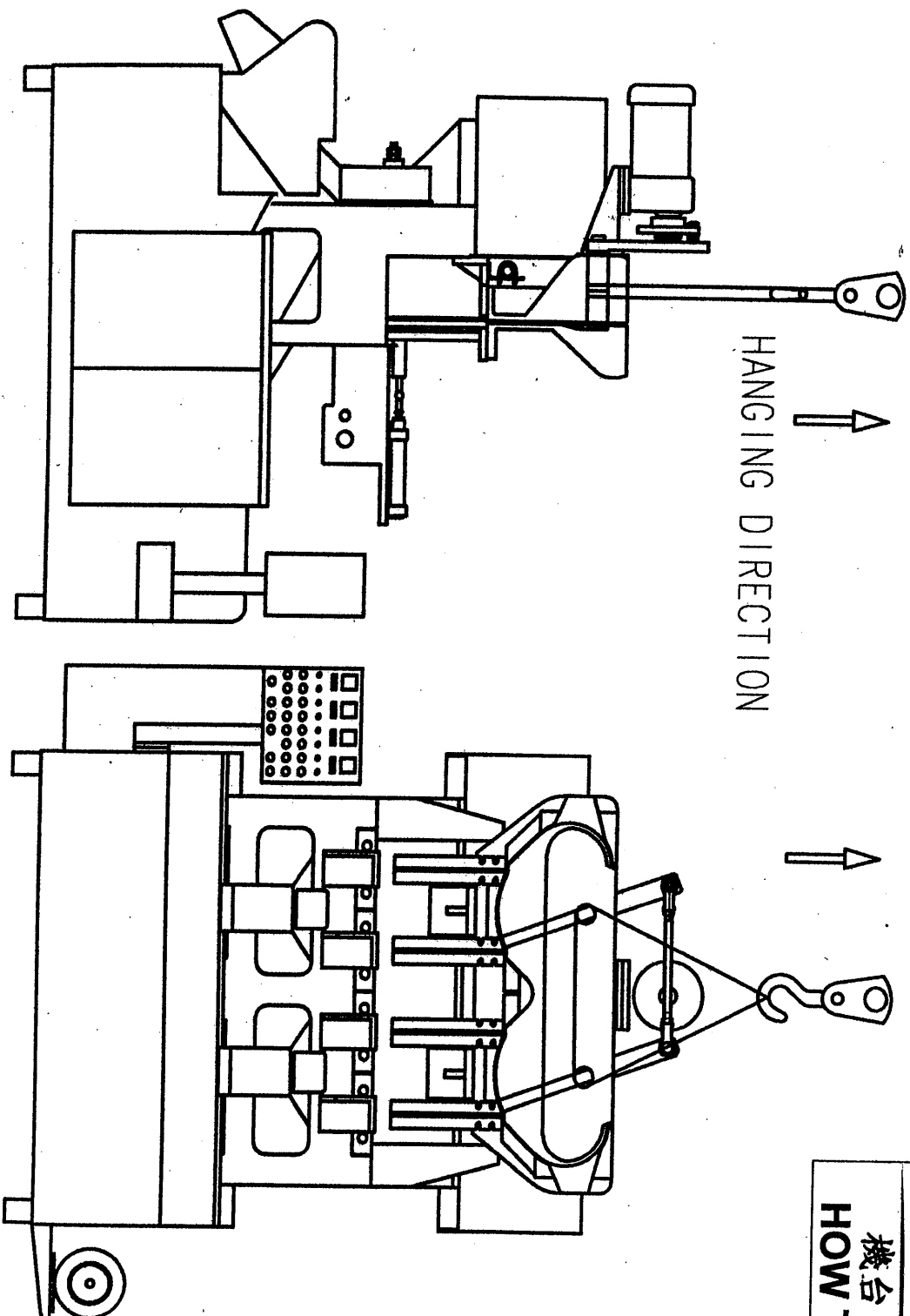
FNF 19B	材 質 IRON & STEEL	馬達皮帶輪 MOTOR PULLY DIAMETER	主軸皮帶輪 TAPPING SHAFT PULLY	主軸轉速 TAPPING SHAFT SPEED	數量 PCS / MM
M8&5/16	1008	115	120	1629	40
M10&3/8	1008	100	120	1416	35
7/16	1008	100	120	1416	35
M12&1/2	1008	100	135	1259	29
M8&5/16	304	105	120	1487	30
M10&3/8	304	90	120	1275	26
7/16	304	90	120	1275	26
M12&1/2	304	90	135	1133	22

機台外型尺寸圖
(DIMENSION)



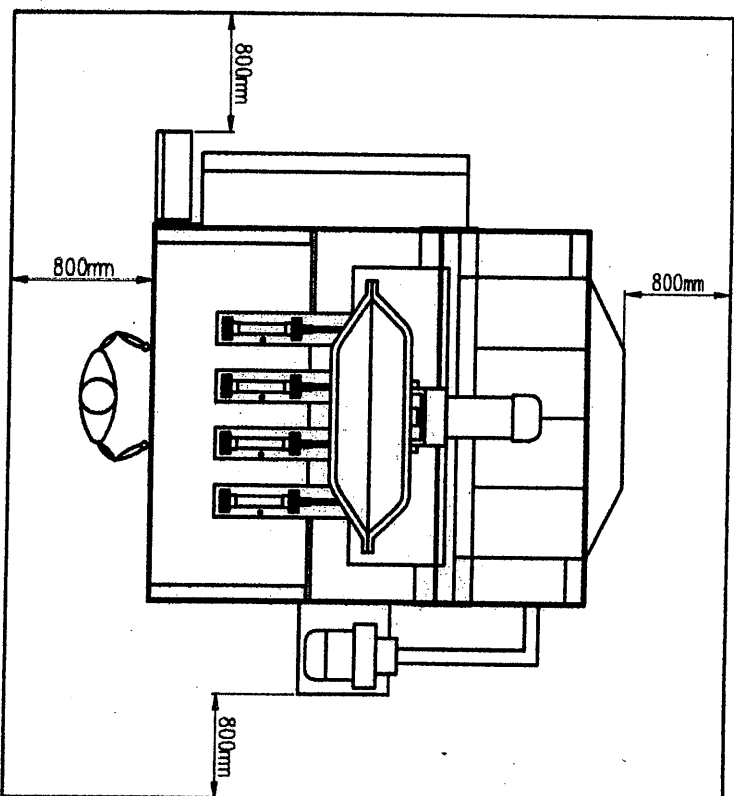
機械型式 單位: CM	FNF 11B	FNF 17B	FNF 19B	FNF 24B	FNF 32B	FNF 46B
L	136	156	156	176	190	225
W	156	181	181	206	240	190
H	186	191	191	206	242	263

機台吊昇圖
HOW TO LIFT



機械型式	MODEL	單位	FNF 14B	FNF 17B	FNF 19B	FNF 24B	FNF 32B	FNF 46B
淨重	NET WEIGHT	KG	980	1220	1220	2150	4000	3900

機台放置圖 HOW TO PLACE



車台特性表【Traits】：

機械型式	MODEL	單位	FNF 11B	FNF 17B	FNF 19B	FNF 24B	FNF 32B	FNF 46B
產品範圍	PRODUCT RANGE		M5-M6	M8-M10	M8-M12	M12-M16	M16-M20	M22-M30
主軸轉數	SHAFT REVOLUTION	RPM	2040-1700	1629-1275	1269-1250	1259-881	883-684	675-300
牙攻長度	TAP LENGTH* R	MM	M225*20R	M305*30R	M320*30R	M380*35R	M460*50R	M680*75R
產量	OUTPUT / MINUTE	PCS / MIN	200-136	160-100	160-80	126-68	80-56	30-12
主馬達	MAIN MOTOR	HP	1HP*4P*4	2HP*4P*4	3HP*4P*4	3HP*4P*4	5HP*6P*4	10HP*6P*2
總馬力	TOTAL POWER	KW	3.8	7.5	10.3	10.3	17.8	16.5
油箱容量	OIL TANK CAPACITY	LITER	400	500	500	600	750	650