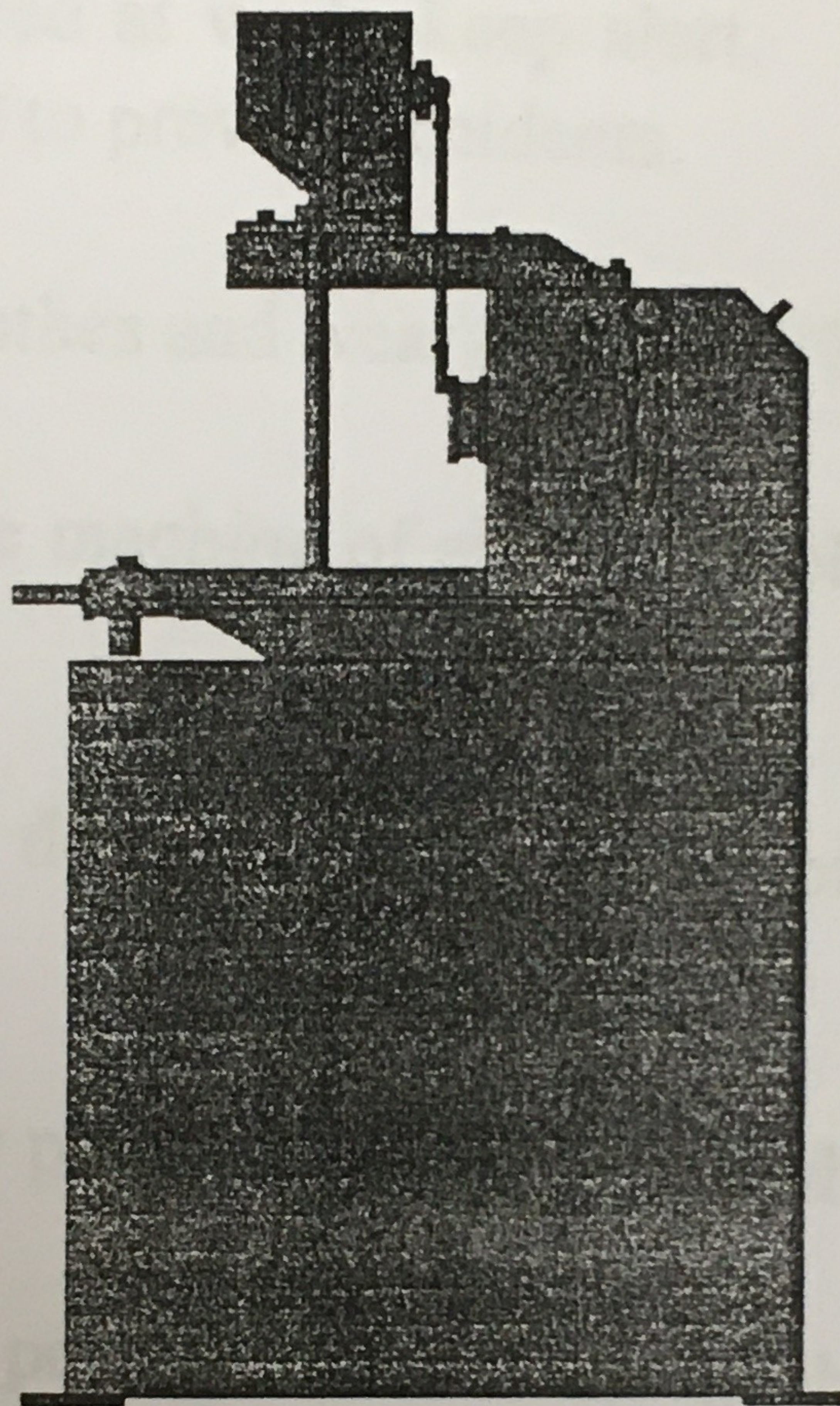


OPERATION MANUAL

FOR

DUAL AXIS TAPPING MACHINE



Machine model: CT14

Machine serial number: CT14083

GEM INTERNATIONAL CO., LTD.

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MACHINE SPECIFICATION

Machine Mode	CT14
Production range	M6~M10
O.D.of workpiece (mm)	11~24
Out-put per machine(pcs/min)	50~160
Length of workpiece(mm)	2-16
Main motor(Hp)	3
Cooling motor (Hp)	1/4
Net weight (kgs)	580
Measurement(mm)	850*850*1582