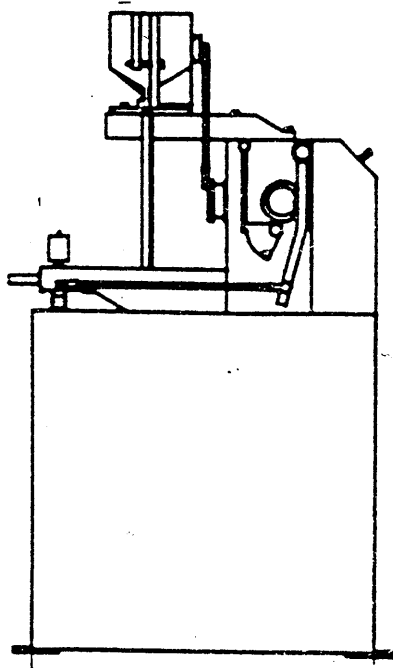


OPERATION MANUAL

FOR
DUAL AXIS TAPPING MACHINE



Machine model: CT14

Machine serial number: CT14/12

GEM INTERNATIONAL CO., LTD.

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1. MACHINE SPECIFICATION

Machine model	CT14
Production range	M5-M10
O.D. of workpiece (mm)	11-24
Out-put per machine (pcs/min)	50-100
Length of workpiece (mm)	2-16
Main motor (Hp)	3
Cooling motor (Hp)	1/4
Net weight (kgs)	580
Measurement (mm)	850X850X1583