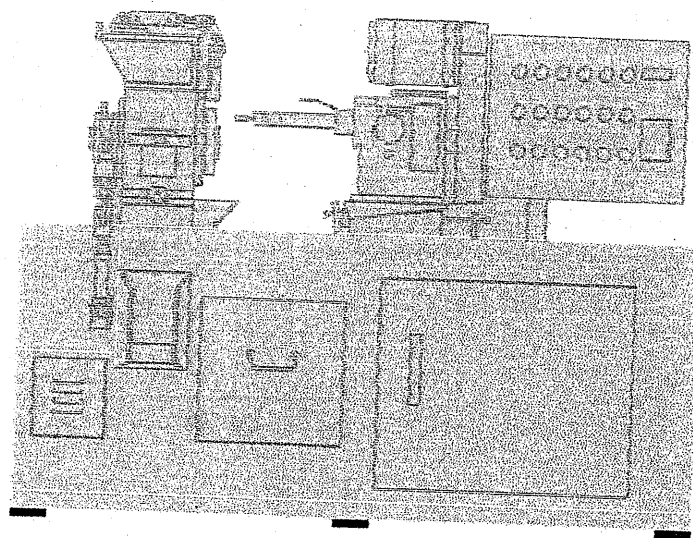


OPERATION MANUAL

RT-TYPE RECYCLE AND DOUBLE-AXLE

AUTOMATIC TAPPING MACHINE

MODEL GRT-16



GEM INTERNATIONAL CO., LTD.

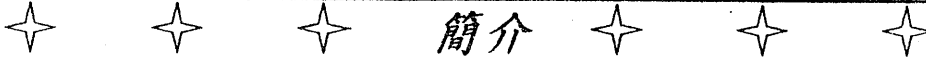
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RT16 Machine Introduction and Specification



- (1) 機器動力係由壹油壓系統,兩個攻牙馬達,兩個送料轉筒馬達(或震動盤)及兩個冷卻油泵所組成。

This machine works with one hydraulic system, two main motors, two vibratory bowls or feed hopper, and two cooling oil pumps.

- (2) 本機器之動作由可程式控制器所監控。

The movement of machine is controlled by the PLC.

- (3) 轉盤之送料機構有扭力安全裝置。

Torque control protection device for dial.

- (4) 攻牙頭亦有設主軸迴轉與上下,進退刀具,特設二重安全離合器,絲攻夾頭亦有徑向偏移裝置及伸縮接頭以保護機構及絲攻之安全。

There are two safe clutches for tap spindle turning and tap moving.

Cushion connector and torque control chuck are to protect the tap from breakage.

機械型式 Model	RT16
攻牙最大及最小螺紋直徑 Maximum/Minimum Screw (MM)	Ø8-Ø16
最大及最小對邊或圓徑 Maximum & Minimum Diagonal or Diameter	Ø10-Ø28
產能只/分 Capacity pc/min	30-60
最大及最小長度 Max. Length, Min. Length	6~60
主馬達(HP) Main Motor(HP)	1800W
冷卻油馬達 Cooling Oil Motor	1/4hp*2
淨重 Net Weight	2009kg
長×寬×高 Length × Width × Height	1870*1200*2049