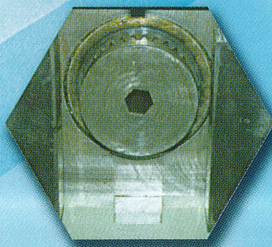
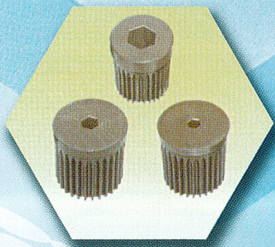
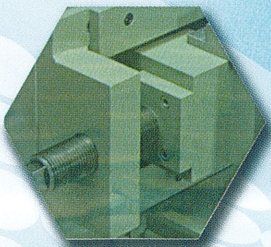
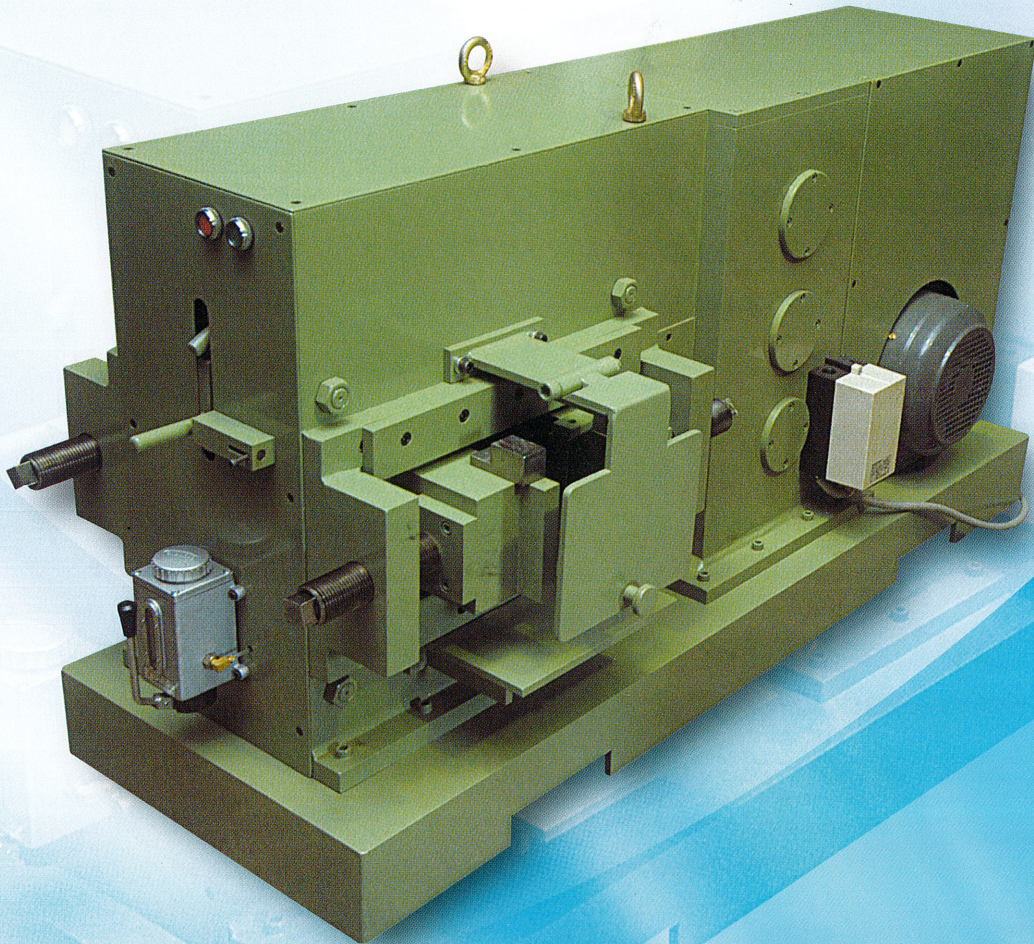


GEM

**CARBONIZED TUNGSTEN DIE · NUT DIE
CLAMPING MACHINE.**



GEM International Co., Ltd.

No.34, Lane 105, Ho-Chang Road, Nan-Tze,
Kaohsiung 81167, Taiwan

Tel:886-7-3659133, 886-7-3662451, 886-7-3643878

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CARBONIZED TUNGSTEN DIE · NUT DIE CLAMPING MACHINE.

The function of clamping machine is for time-saving, labor-saving, increasing working efficiency, and production cost reducing by simple operation to lock the mold on the right side and draw back the mold on the left side. Main engine horsepower of Machine model SM7.5 is 7.5PH and clamping ability is 1300Kg-M with each minute rotational speed 0.66RPM. Mechanical grounded area is 1600xW760xH840.

1 Press ON to turn on

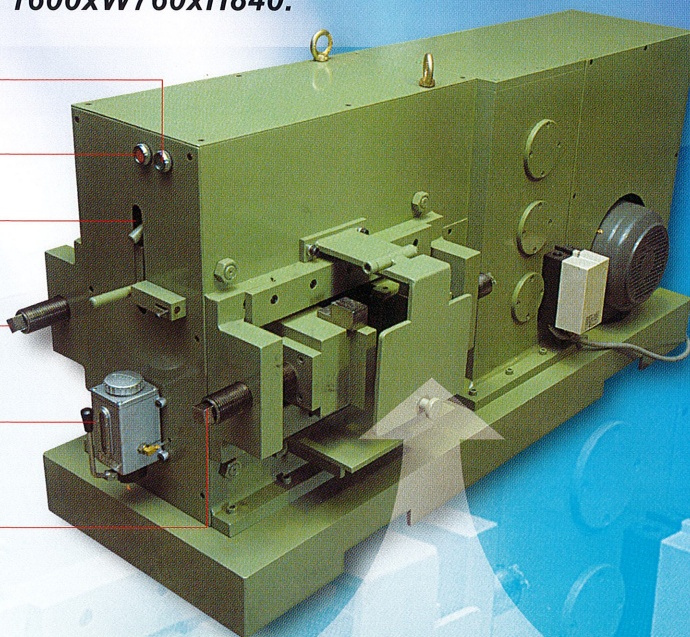
2 Press OFF to shut down

3 Rotation Control

4 Clipping template screw

5 Fueler

6 Clipping template screw



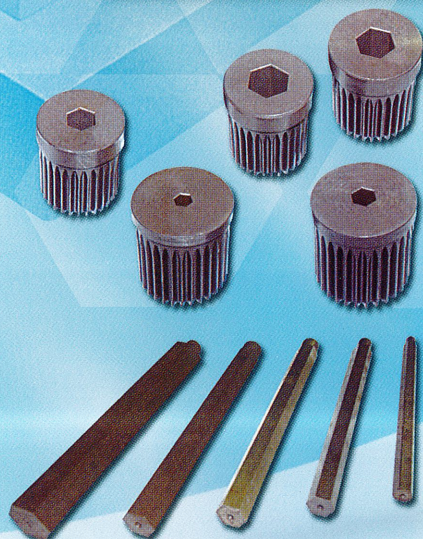
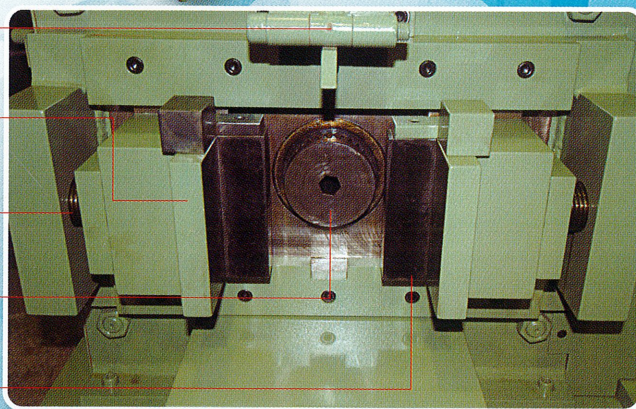
1 Safety plate

2 Clipping template

3 Clamping template screw

4 Main clamping jag saw

5 Bolster template



MAIN CLAMPING JAG
SAW FOR NUTFORMER
11B,14B,19B,24B,30B

SPANNER FOR
NUTFORMER 11B,14B,
19B,24B 30B

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TOLERANCIAS DE AJUSTE
MATRIZ – CINCHO

MAQUINA

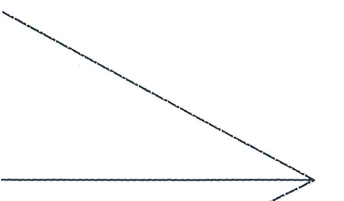
AJUSTE

11-B  1.30 (+0.10 – 0.00)

12-B 


14-B  1.40 (+0.10 – 0.00)

NF-13 

NF-19  1.60 (+0.10 – 0.00)

19-B 

CNF-10 

24-B  2.00 (+0.10 – 0.00)

26-B 

Operation Manual for Champing Machine model SM7.5

1. Clamping machine model SM7.5:
 Right side: lock die.
 Left side: loose die, return die.

2. Put "Main clamping jag saw and Hex. spanner" on clamping machine, assemble die, then, push "Clipping template" to die side, then, lock tightly by "Clipping template screw", start to turn on switch, lock Carbide die to die case to be have plain surface, after surface is plain, pull "Rotation control", then, shut down, let "Clipping template screw" to be backward, then, take out die.
 Pull "Hand-pull type oil tank" one time or twice per 2-3 days.

※How much sink for Carbide die and die case is to match standard:

Nutformer Model				Nutformer Model			
LS-C-NF-8B	sink	1.3	+0.1	LS-C-NF-19B	sink	1.6	+0.1
			-0				-0
Nutformer Model				Nutformer Model			
LS-C-NF-11B	sink	1.3	+0.1	LS-C-NF-24B	sink	2.0	+0.1
			-0				-0
Nutformer Model				Nutformer Model			
LS-C-NF-14B	sink	1.4	+0.1	LS-C-NF-30B	sink	2.1	+0.1
			-0				-0
Nutformer Model							
LS-C-NF-17B	sink	1.5	+0.1				
			-0				