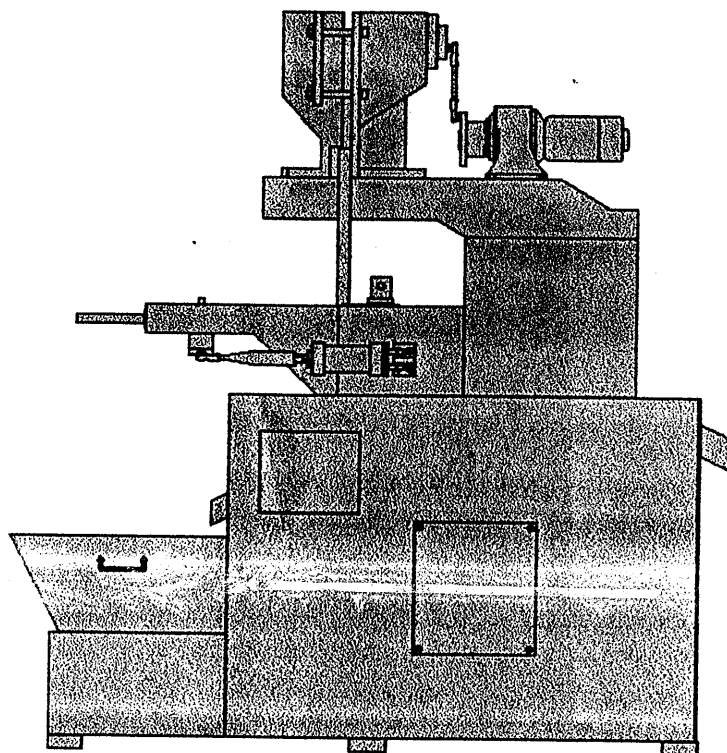


OPERATION MANUAL

FOR

DUAL AXIS TAPPING MACHINE



Machine model: CT24

Machine serial number: 02057

GEM INTERNATIONAL CO., LTD.

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MACHINE SPECIFICATION

Machine Model	CT24
MAX.ROUND DIAMETER OF NUT	36MM
MIN.&MAX.THREAD DIAMETER	M12-M22(1.2"-7/8")
MIN.& MAX.LENGTH	5MM-28MM.
OUT-PUT	20-60 PCS./MIN.
MAIN MOTOR	5HP*6P*2
R.P.M.	INVERTER
FEEDING MOTOR	1/4HP*1
COOLING OIL PUMP	1/4HP*2
COOLING OIL TANK CAPACITY	250 L
TAP LENGTH	590MM
NET WEIGHT(APPROX.)	1,500 KGS.
MACHINE DIMENSION	1600MM X 1010MM X 1755MM